

COMPACT PHOTOELECTRIC SENSOR Amplifier Built-in



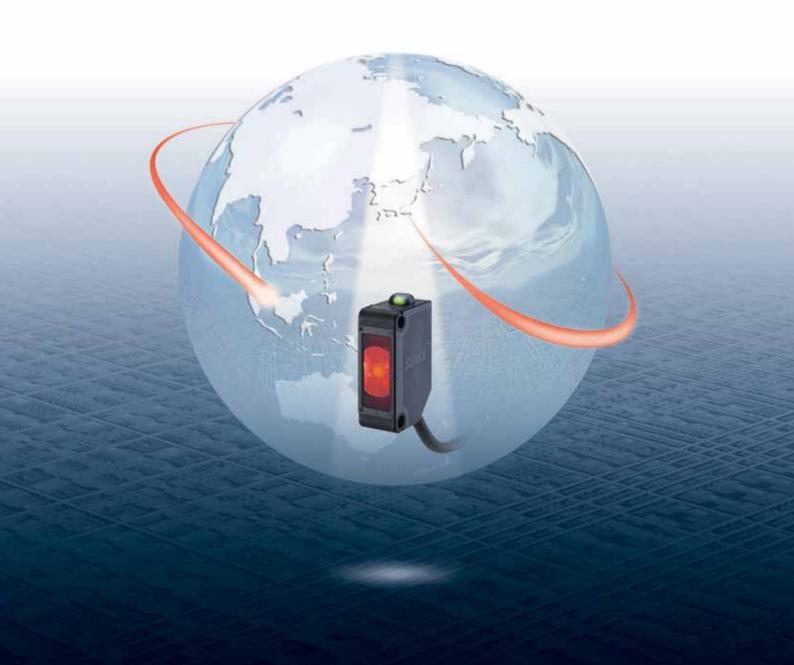
CX-400 SERIES





World Standard

'Strong', 'High' and 'Less' are keywords that everyone in the world understands



We have a full lineup of world standard photoelectric sensors!

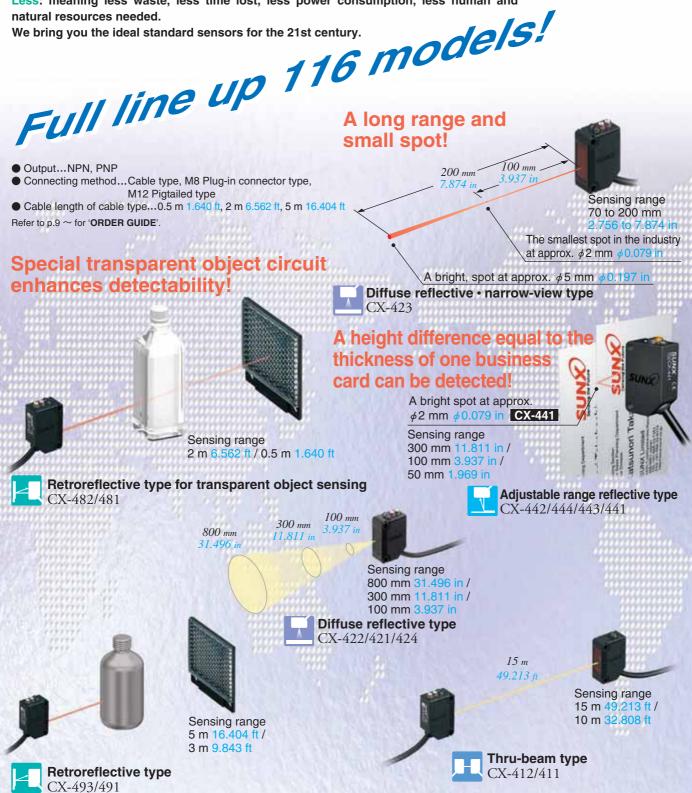
'Strong', 'High' and 'Less': three keywords that reflect the fundamental concepts in the design and operation of our sensors.

Strong: meaning being able to maintain fully reliable and stable levels of performance, no matter how adverse the work environment.

High: meaning technology-backed high detectability.

Less: meaning less waste, less time lost, less power consumption, less human and natural resources needed.

We bring you the ideal standard sensors for the 21st century.



CX-400 Series Selection **CX-400** series sensors solves all your sensing troubles. Long range sensing desired CX-412 Thru-beam type Longest in its class with a distance of 15 m 49.213 ft Rertroreflective type Longest in its class with a distance of 5 m 16.404 ft CX-493 Diffuse reflective type Long sensing range 800 mm 31.496 in CX-422 Small parts sensing desired Fit slit for CX-411 thru-beam type n with slit fitted Diffuse reflective • LED light source realizes a spot diameter of CX-423 narrow-view type Approx. ϕ 2 mm ϕ 0.079 in spot unaffected Adjustable range CX-441 reflective type by background objects Minute height difference discernment desired (Background present High precision, 0.4 mm 0.016 in height CX-441/443 difference sensing possible Adjustable range reflective type Long sensing range 300 mm 11.811 in / CX-442/444 100 mm 3 Glossy object sensing desired Thru-beam type Sensing range 15 m 49.213 ft / 10 m 32.808 ft CX-411/412 CX-491 Rertroreflective type Polarizing filter built-in Adjustable range CX-44□ FGS function ensures stable sensing reflective type Area prone to dirt and dust CX-412 Thru-beam type Uses penetrating infrared light Adjustable range Judgment based on incidence angle to avoid CX-44□ reflective type light-receiving amount swaying Oil is scattered about Uses acrylic for lens surface for superior oil CX-41□ Thru-beam type resistance Uses acrylic for lens surface for superior oil Diffuse reflective type CX-42□ Uses acrylic for lens surface for superior oil CX-49□ Rertroreflective type resistance Simple light beam axis adjustment desired Diffuse reflective • The bright spot makes the beam axis clearly visible CX-423 narrow-view type Adjustable range CX-44□ The bright spot makes the beam axis clearly visible reflective type

High precision type with built-in special

Built-in special transparent object circuit.

transparent object circuit

Long sensing range 2 m 6

Rertroreflective type

Precise transparent object sensing desired

CX-481

CX-482

'Strong' against even the harshest conditions guarantees reliability.

Strongest in its class

Strong against oil and

coolant liquids ** As of April 2004 and based on research conducted by SUNX.

CX-41 /42 /49

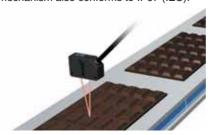
The lens material for the thru-beam type, retroreflective type (excluding the CX-48_) and the diffuse reflective type are made of a strong acrylic that resists the harmful effects of coolants. These sensors can be used with confidence even around metal processing machinery that disperses oil mists. The protection mechanism also conforms to IP67 (IEC).



Strong against ethanol

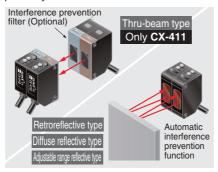
CX-44\(\pi\)/48\(\pi\)

A strong, ethanol resistant polycarbonate was used for the front and display covers. Safe even for installing near food processing machinery that disperses ethanol based detergents. The protection mechanism also conforms to IP67 (IEC).



Strong against interference

The interference prevention function lets two sensors to be mounted close together precisely.



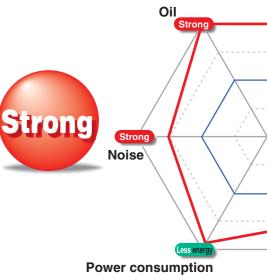
Strong even in cold environments

Stable performance can be maintained even in environments of $-25\,^{\circ}\text{C}$ $-13\,^{\circ}\text{F}$.

Strong against noise

Significantly stronger against inverter light and other extraneous light as well as high frequency and electromagnetic noise generated by high-pressure inverter motors and other devices.





The ideal sensors that are people and environmentally friendly are born from the concept of 'less' waste.

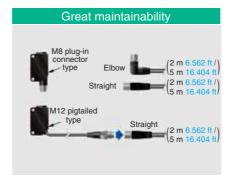
Less space

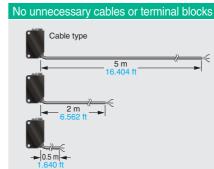
The sensors are compact in size at W11.2 \times H31 \times D20 mm W0.441 \times H1.220 \times D0.787 in. The mounting pitch is also at the world standard size of 25.4 mm 1.000 in.



Less processing

M8 plug-in connector type and M12 pigtailed type are available. This contributes to less time spent in setting up. In addition, cable types are available with cable lengths of 0.5 m $1.640\ \text{ft},\ 2\ \text{m}\ 6.562\ \text{ft}$ and 5 m $16.404\ \text{ft}$. This results in less wastage.





The new standard sensors for the 21st Century provide 'high' performance detection.

High precision optics and high performance special circuitry

SUNX's unique optical systems and specially designed electronic circuits provide stable sensing of even the minutest height difference and the thinnest transparent film.

Highest performance in its class /**

As of April 2004 and based on research conducted by SUNX.

CX-441/443

Detecting a height difference of even as little as 0.4 mm 0.016 in possible (equivalent to one business card).

2.5 times the sensing capability!

CX-481/482

A full range of 2 m 6.562 ft sensing range types are available. They are capable of sensing a 10 μ m transparent film even at a long range.



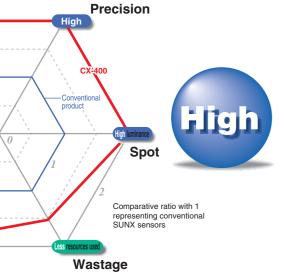
CX-44

 Even different colored object can be sensed at roughly the same distance. No adjuster control is needed when the setup is changed.



 BGS / FGS functions make even the most challenging settings possible. Controls the adverse effects of background objects.





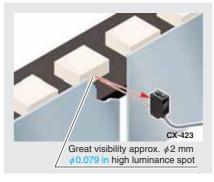


High luminance spot ** As of April 2004 and based on research conducted by SUNX.

CX-423/44

These sensors realize a high luminance red spot that provides bright visibility. The sensing position can be checked at a glance.

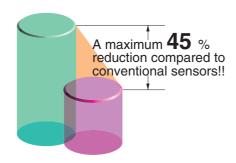
Because it has the smallest spot in its class, approx. $\phi 2$ mm $\phi 0.079$ in (CX-423/441), even the minutest object can be accurately detected





Less power consumed

The **CX-400** series sensors achieve a maximum of approx. 55 % the power consumption of conventional sensors. Contributes to preserving the environment.



Less resources used

Based on environmental considerations, simplified packaging is used in order to reduce waste.

In addition, the bag is made from polyethylene which produces no toxic gases even when burned.





Thru-beam type

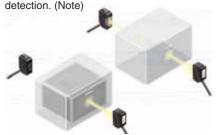


The longest in its class /*

Strong infrared beam

CX-412

The longest in its class, it realizes a 15 m 49.213 ft long-distance sensing range. Remarkable penetrating power enables applications such as package content detection (Note)



Note: When sensing utilizing penetrating power, make sure to verify using the actual sensor.

Strong on dust and dirt

CX-412

Because the light source is an infrared light, it is strong on dust and dirt compared to the red beam type.

Even the thru-beam type is strong on mutual interference

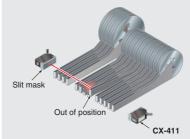
CX-411

Two **CX-411** sensors, with their red beam light source, can be installed close together by fitting an interference prevention filter.

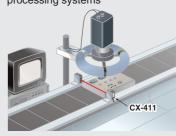


Applications

 Detecting out of position tape feeder cassette

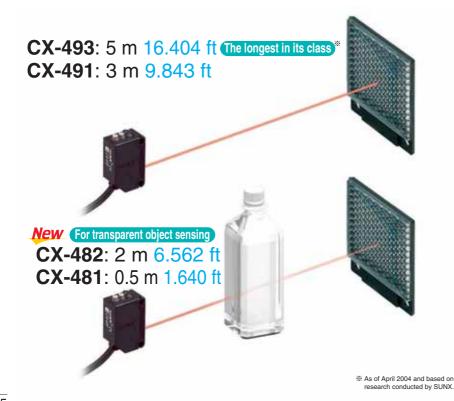


Synchronizing sensor for image processing systems





Retroreflective type



The longest in its class /*

Long sensing range of 5 m 16.404 ft

CX-493

A long 5 m 16.404 ft sensing range is possible with the red LED type that is easy to align with the beam axis. Can be used for wide automatic door shutters.



Retroreflective type with polarizing filters

CX-491

Built-in polarizing filters ensure stable sensing even on a mirror surface object.



Strong against extraneous light and noise

With a level of performance ranked No.1 in the industry*, these sensors provide stable sensing.

Two sensors can be mounted close together

The interference prevention function lets two sensors of any type to be mounted close together precisely.



Diffuse reflective type





Beam axis alignment made easy with a high luminance spot beam

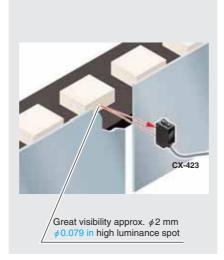
These sensors realize a high luminance red LED spot that provides bright visibility enabling the sensing position to be checked at a glance.

Because it has the smallest spot in its class, approx. $\phi 2$ mm $\phi 0.079$ in, even the minutest object can be accurately detected.

Reduction of volume adjustment labor

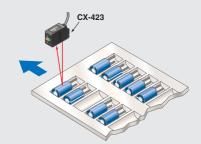
Because these sensors possess many variations depending on the sensing range, enables you to make optimal volume adjustment easily.

As of April 2004 and based on research conducted by SUNX.

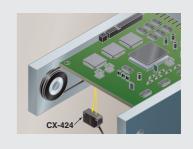


Applications

Small parts sensing

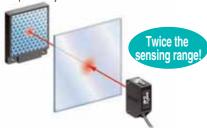


• Passage confirmation on substrate conveyance equipment



Introducing the transparent New object sensing type sensor

Our unique optical system and transparent object sensing circuitry provide stable sensing of even thinner transparent objects than the conventional models.



Transparent objects detectable with CX-48□ (Typical examples)

\ /!	. ,	
Sensing object	Sensing object s	
Glass sheet	□50 □1.969	t = 0.7 t = 0.028
Cylindrical glass	\$\phi 50 \$\phi 1.969 \$\ell = 50 \$\ell = 1.969\$\$	t=1.3 t=0.051
Acrylic board	□50 □1.969	t=1.0 t=0.039
Styrol (Floppy case)	□50 □1.969	$t = 0.9 \ t = 0.035$
Food wrapping film	□50 □1.969	$t = 10 \ \mu m \ t = 0.394 \ mil$
Cigarette case film	□50 □1.969	$t = 20 \mu m t = 0.787 mil$
Vinyl sack	□50 □1.969	$t = 30 \mu m t = 1.181 mil$
Dot bottle (E00m ()	466 42 598	

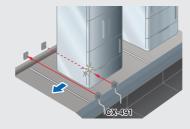
Reflector setting range CX-481: 300 to 500 mm 11.811 to 19.685 in, CX-482: 1 to 2 m 3.281 to 6.562 ft [with the RF-230 reflector at the optimum condition (Note)]

[with the HF-230 reliector at the optimum condition (Note)]
Each object should pass across the beam at the center between the
sensor and the reflector.

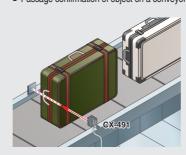
?: Length of cylindrical glasses
t: Thickness of sensing object
Note: The optimum condition is defined as the condition in which the sensitivity level
is set such that the stability indicator just lights up when the object is absent.

Applications

• Sensing glossy white electric appliances



• Passage confirmation of object on a conveyor belt



• Sensing plastic bottles stacked on pallets



Detecting transparent film





Adjustable range reflective type

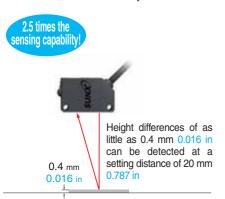


High precision type

Highest performance in its class

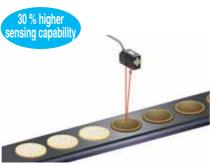
Can sense differences as small as 0.4 mm 0.016 in, with hysteresis of 2 % or less

An advanced optical system provides sensing performance that is approx. 2.5 times than conventional models. Even ultra-small differences of 0.4 mm 0.016 in can be detected accurately.



Not affected by color. The difference in sensing range between black and white is 1 % or less. (Note)

Both black and white objects can be sensed at the same distances. No adjuster control is needed, even when products of different colors are moving along the production line.



Note: The difference in sensing range between black non-glossy paper (lightness: 5) and white non-glossy paper

CX-441/443

Select from 2 spot diameters as per the application

Within the choice of 50 mm 1.969 in sensing range sensors, we offer small approx. $\phi 2$ mm $\phi 0.079$ in spot type optimal for detecting minute object and large approx. $\phi 6.5$ mm $\phi 0.256$ in spot type capable of sensing object covered with holes and grooves.



Smallest spot in its class

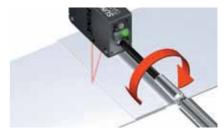
The bright spot makes beam axis alignment easy

These sensors realize a high luminance red spot that provides bright visibility. The sensing position can be checked at a glance. Because the **CX-441** sensor has the smallest spot in its class, approx. $\phi 2 \text{ mm} \ \phi 0.079 \text{ in}$, even the minutest object can be accurately detected.



Can be used for sensing minute differences

Equipped with a 5-turn adjuster so that even challenging range settings can be handled with ease.



BGS / FGS functions make even the most challenging settings possible!

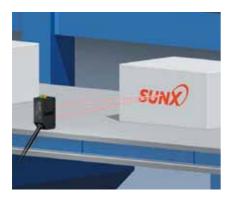
For details on the operation of the BGS / FGS functions, refer to p.24, 'PRECAUTIONS FOR PROPER USE'.

The BGS function is best suited for the following case

BGS

Background not present

When object and background are separated



Not affected if the background color changes or someone passes behind the conveyor.

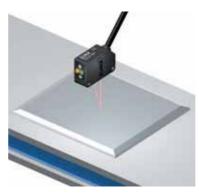


The FGS function is best suited for the following case

FGS

Background present

When object and background are close together When the object is glossy or uneven

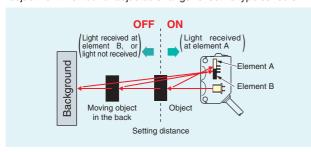


Unaffected by gloss, color or uneven surfaces when sensing objects present on a conveyor belt.



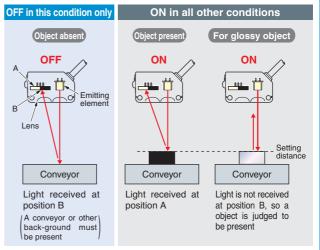
BGS (Background suppression) function

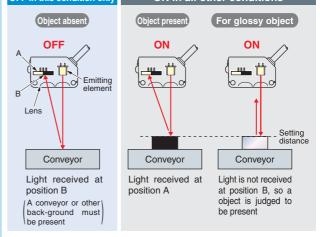
The sensor judges that an object is present when light is received at position A of the light-receiving element (2-segment element). This is useful if the object and background are far apart. The distance adjustment method is the same as the conventional adjustment method for adjustable range reflective type sensors.



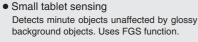
FGS (Foreground suppression) function

The sensor judges that an object is present when no light is received at position B of the light-receiving element (2segment element). Accordingly, even objects that are glossy can be sensed. This is useful if the object and background are close together, or if the object being sensed is glossy.





Applications |



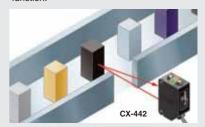


 Biscuit sensing Stable sensing even for thin objects. Uses FGS function.



Passage confirmation

Not affected by color variations in objects and background objects. Uses BGS function.

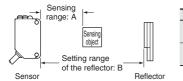


ORDER GUIDE

T	A	O a maria a mara ma	Mode	el No.	Emitting
Туре	Appearance	Sensing range		PNP output	element
Thru-beam sensing		10 m 32.808 ft	CX-411	CX-411-P	Red LED
Thru- Long sensing range		15 m 49.213 ft	CX-412	CX-412-P	Infrared LED
With polarizing filters		3 m 9.843 ft (Note 1)	CX-491	CX-491-P	Red LED
Retroreflective Thru-I cong sensing With polarizing Long sensing sensing lange lange lange lange		5 m 16.404 ft (Note 1)	CX-493	CX-493-P	Neu LED
Retrore For transparent object sensing		50 to 500 mm 1.969 to 19.685 in (Note 1)	CX-481	CX-481-P	Infrared LED
For tran		0.1 to 2 m 0.328 to 6.562 in (Note 1)	CX-482	CX-482-P	Illilated LLD
		100 mm 3.937 in (Note 2)	CX-424	CX-424-P	
Diffuse reflective		300 mm 11.811 in (Note 2)	CX-421	CX-421-P	Infrared LED
Diffuse r		800 mm 31.496 in (Note 2)	CX-422	CX-422-P	
stive Small spot Narrow-view		70 to 200 mm 2.756 to 7.874 in (Note 2)	CX-423	CX-423-P	Red LED
ctive Small spot			CX-441	CX-441-P	
Adjustable range reflective		2 to 50 mm 0.079 to 1.969 in	CX-443	CX-443-P	Red LED
istable ra		15 to 100 mm 0.591 to 3.937 in	CX-444	CX-444-P	Neu LED
Adju		20 to 300 mm 0.787 to 11.811 in	CX-442	CX-442 CX-442-P	

NOTE: Mounting bracket is not supplied with the sensor. Please select from the range of optional sensor mounting brackets.

Notes: 1) The sensing range of the retroreflective type sensor is specified for the **RF-230** reflector. The sensing range represents the actual sensing range of the sensor. The sensing ranges itemized in 'A' of the table below may vary depending on the shape of sensing object. Be sure to check the operation with the actual sensing object.



	CX-491□	CX-493□	CX-481□	CX-482□
Α	3 m 9.843 ft		50 to 500 mm 1.969 to 19.685 in	0.1 to 2 m 0.328 to 6.562 ft
В	0.1 to 3 m 0.328 to 9.843 ft		100 to 500 mm 3.937 to 19.685 in	0.8 to 2 m 2.625 to 6.562 ft

2) The sensing range of the diffuse reflective type sensor is specified for white non-glossy paper (200 × 200 mm 7.874 × 7.874 in) as the object.



ORDER GUIDE

0.5 m 1.640 ft / 5 m 16.404 ft cable length type, M8 plug-in connector type, M12 pigtailed type

0.5 m 1.640 ft / 5 m 16.404 ft cable length type (standard: 2 m 6.562 ft), M8 plug-in connector type and M12 pigtailed type are available.

	Туре	Output	Standard	0.5 m 1.640 ft cable length type	5 m 16.404 ft cable length type	M8 plug-in connector type (Note)	M12 pigtailed type (Note)
Thru-beam		NPN output type	CX-411	CX-411-C05	CX-411-C5	CX-411-Z	CX-411-J
		PNP output type	CX-411-P	CX-411-P-C05	CX-411-P-C5	CX-411-P-Z	CX-411-P-J
	Long sensing	NPN output type	CX-412	CX-412-C05	CX-412-C5	CX-412-Z	CX-412-J
	range	PNP output type	CX-412-P	CX-412-P-C05	CX-412-P-C5	CX-412-P-Z	CX-412-P-J
	With polarizing	NPN output type	CX-491	CX-491-C05	CX-491-C5	CX-491-Z	CX-491-J
	filters	PNP output type	CX-491-P	CX-491-P-C05	CX-491-P-C5	CX-491-P-Z	CX-491-P-J
	Long sensing	NPN output type	CX-493	CX-493-C05	CX-493-C5	CX-493-Z	CX-493-J
Retro-	range	PNP output type	CX-493-P	CX-493-P-C05	CX-493-P-C5	CX-493-P-Z	CX-493-P-J
reflective		NPN output type	CX-481	CX-481-C05	CX-481-C5	CX-481-Z	CX-481-J
	For transparent	PNP output type	CX-481-P	CX-481-P-C05	CX-481-P-C5	CX-481-P-Z	CX-481-P-J
	object sensing	NPN output type	CX-482	CX-482-C05	CX-482-C5	CX-482-Z	CX-482-J
		PNP output type	CX-482-P	CX-482-P-C05	CX-482-P-C5	CX-482-P-Z	CX-482-P-J
		NPN output type	CX-424	CX-424-C05	CX-424-C5	CX-424-Z	CX-424-J
		PNP output type	CX-424-P	CX-424-P-C05	CX-424-P-C5	CX-424-P-Z	CX-424-P-J
D:#		NPN output type	CX-421	CX-421-C05	CX-421-C5	CX-421-Z	CX-421-J
Diffuse re	effective	PNP output type	CX-421-P	CX-421-P-C05	CX-421-P-C5	CX-421-P-Z	CX-421-P-J
		NPN output type	CX-422	CX-422-C05	CX-422-C5	CX-422-Z	CX-422-J
		PNP output type	CX-422-P	CX-422-P-C05	CX-422-P-C5	CX-422-P-Z	CX-422-P-J
		NPN output type	CX-423	CX-423-C05	CX-423-C5	CX-423-Z	CX-423-J
	Narrow-view	PNP output type	CX-423-P	CX-423-P-C05	CX-423-P-C5	CX-423-P-Z	CX-423-P-J
	0 " .	NPN output type	CX-441			CX-441-Z	
	Small spot	PNP output type	CX-441-P			CX-441-P-Z	
		NPN output type	CX-443			CX-443-Z	
		PNP output type	CX-443-P			CX-443-P-Z	
Adjustable range		NPN output type	CX-444			CX-444-Z	
reflective		PNP output type	CX-444-P			CX-444-P-Z	
		NPN output type	CX-442			CX-442-Z	
		PNP output type	CX-442-P			CX-442-P-Z	

Note: Please order the suitable mating cable separately for M8 plug-in connector type and M12 pigtailed type.

• Mating cables (2 cables are required for the thru-beam type.)

Туре		Model No. Cable length		Description
-in 'pe	Straight	CN-24A-C2	2 m 6.562 ft	
For M8 plug-in connector type	Straight	CN-24A-C5	5 m 16.404 ft	0
r M8	Elbow	CN-24AL-C2	2 m 6.562 ft	Can be used with all models
5 g		CN-24AL-C5	5 m 16.404 ft	
90	2-core	CN-22-C2	2 m 6.562 ft	For thru-beam type emitter
2 d type	2-core	CN-22-C5	5 m 16.404 ft	(2-core)
For M12 pigtailed 1	4 ooro	CN-24-C2	2 m 6.562 ft	0 h
₽.g	4-core	CN-24-C5	5 m 16.404 ft	Can be used with all models

Package without reflector

NPN output type: **CX-491-Y** PNP output type: **CX-491-P-Y**

Accessory

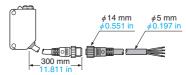
RF-230 (Reflector)



• CN-24A-C2 • CN-24AL-C2 • CN-24AL-C5 • CN-24AL-C5 • CN-24AL-C5 • CN-24AL-C5 • CN-24AL-C5

• CN-22-C2, CN-22-C5 CN-24-C2, CN-24-C5

Mating cables





OPTIONS

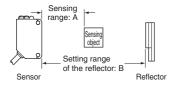
Designation	Model No.		Slit size	Sensin	g range	Min. sensing object	
Designation	Slit	Sensor	Siit size	Slit on one side	Slit on both sides	Slit on one side	Slit on both sides
	OS-CX-05	CX-411□	φ0.5 mm	400 mm 15.748 in	20 mm 0.787 in	φ 12 mm φ 0.472 in	φ0.5 mm
	05-CX-05	CX-412□	φ 0.020 in	600 mm 23.622 in	30 mm 1.181 in	φ 12 mm φ0.472 m	<i>ϕ</i> 0.020 in
Round slit mask For thru-beam	OS-CX-1	CX-411□	<i>φ</i> 1 mm	900 mm 35.433 in	100 mm 3.937 in	/10 mm /0 470 in	φ1 mm φ0.039 in
type sensor only	05-CX-1	CX-412□	φ 0.039 in	1.35 m 4.429 ft	150 mm 5.906 in	- φ 12 mm φ 0.472 in	φ 1.5 mm φ 0.059 in
(5)	OS-CX-2	CX-411□	φ 2 mm φ 0.079 in	2 m 6.562 ft	400 mm 15.748 in	- ¢12 mm ¢0.472 in	φ2 mm φ0.079 in
		CX-412□		3 m 9.843 ft	600 mm 23.622 in		φ3 mm φ0.118 in
	OS-CX-05×6	CX-411□	0.5×6 mm	2 m 6.562 ft	400 mm 15.748 in	- φ 12 mm φ0.472 in	0.5×6 mm
Rectangular	03-CX-03 × 0	CX-412□	0.020 × 0.236 in	3 m 9.843 ft	600 mm 23.622 in	φ 12 11111 φ0.472 111	0.020×0.236 in
slit mask /For thru-beam\	OS-CX-1×6	CX-411□	1×6 mm	3 m 9.843 ft	1 m 3.281 ft	φ 12 mm φ0.472 in	1×6 mm
type sensor	03-02-17-0	CX-412□	0.039 × 0.236 in	4.5 m 14.764 ft	1.5 m 4.921 ft	φ 12 111111 φ0.472 111	0.039×0.236 in
only	06 07 2 7 6	CX-411□	2×6 mm	5 m 16.404 ft	2 m 6.562 ft	412 mm 40 472 in	2×6 mm
	OS-CX-2×6	CX-412□	0.079 × 0.236 in	7.5 m 24.606 ft	3 m 9.843 ft	- φ 12 mm φ 0.472 in	0.079×0.236 in

Designation	Model No.		Sensing range	Min. sensing object	
Interference prevention filter		CX4-V tical)	5 m 16.404 ft (Note 1)	φ12 mm φ0.472 in (Note 1)	
For CX-441	PF-CX4-H (Horizonal)		5 m 16.404 ft (Note 1)	φ12 mm φ0.472 in (Note 1)	
	DE 040	CX-491□	1 m 3.281 ft (Note 2)		
		CX-493□	1.5 m 4.921 ft (Note 2)	/20 mm /1 101 in	
	RF-210	CX-481□		φ30 mm φ1.181 in	
Reflector For retro-		CX-482 0.1 to 0.6 m 0.328 to 1.969 ft (Note 2			
reflective type sensor only		CX-491□	1.5 m 4.921 ft (Note 2)		
(RF-220	CX-493 □ 3 m 9.843 ft (Note 2)		.05	
	NF-220	CX-481□	50 to 300 mm 1.969 to 11.811 in (Note 2)	φ35 mm φ1.378 in	
		CX-482□	0.1 to 1.3 m 0.328 to 4.265 ft (Note 2)		

Notes: 1) Value when attached to both sides.

2) Set the distance between the CX-491 | /493 | and the reflector to 0.1 m 0.328 ft or more. However, see the table below for CX-48 |.

The sensing range 'A' may vary depending on the shape of sensing object. Be sure to check the operation with the actual sensing object.



Model	No.	A	Р
Sensor	Sensor Reflector		В
CX-481□	RF-220	50 to 300 mm 1.969 to 11.811 in	100 to 300 mm 3.937 to 11.811 in
CX-482□	RF-220	0.1 to 1.3 m 0.328 to 4.265 ft	0.5 to 1.3 m 1.640 to 4.265 ft
CA-462	RF-210	0.1 to 0.6 m 0.328 to 1.969 ft	0.3 to 0.6 m 0.984 to 1.969 ft

Round slit mask

· os-cx-□

Fitted on the front face of the sensor with one-touch.



Rectangular slit mask

• OS-CX- $\square \times 6$

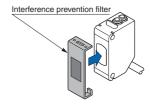
Fitted on the front face of the sensor with



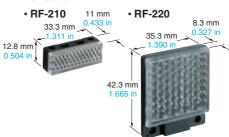
Interference prevention filter

- PF-CX4-V
- PF-CX4-H

Two sets of $\mathbf{CX}\text{-}\mathbf{441}\square$ can be mounted close together.



Reflector



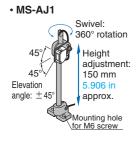
OPTIONS

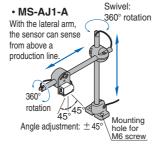
Designation	Model No.	Description				
Reflector	MS-RF21-1	Protective mounting bracket for RF-210 It protects the reflector from damage and maintains alignment				
mounting bracket	MS-RF22		For RF-220			
bracket	MS-RF23		For RF-230			
Reflective tape	RF-11	• Sensing range (Note 4): 0.5 m 1.640 ft [CX-491□] 0.8 m 2.625 ft [CX-493□]	• Ambient hi	25 to + 50 °C 13 to + 122 °F umidity: 35 to 85 % RH		
	RF-12	Sensing range (Note 4): 0.7 m 2.297 ft [CX-491□] 1.2 m 3.937 ft [CX-493□] 0.1 to 0.6 m 0.328 to 1.969 ft [CX-482□]	Do not cut the tape. It deteriorate the sen-			
	RF-13	• Sensing range (Note 4): 0.5 m 1.640 ft [CX-491□] 0.8 m 2.625 ft [CX-493□]	m 1.640 ft [CX-491□]			
	MS-CX2-1		Foot angled mounting bracket It can also be used for mounting RF-210.			
Sensor	MS-CX2-2	Foot biangled mounting brad It can also be used for mour				
mounting bracket	MS-CX2-4	Protective mounting bracke	t	The thru-beam type sensor needs two brackets.		
(Note 1)	MS-CX2-5	Back biangled mounting bra	acket	2.43.1616.		
	MS-CX-3	Back angled mounting brac	ket			
	MS-AJ1	Horizontal mounting type		Basic assembly		
Universal	MS-AJ2	Vertical mounting type		Dasic assembly		
sensor mounting	MS-AJ1-A	Horizontal mounting type		Lateral arm assembly		
stand	MS-AJ2-A	Vertical mounting type		Lateral arm assembly		
(Note 2)	MS-AJ1-M	Horizontal mounting type		Assembly for reflector		
	MS-AJ2-M	Vertical mounting type		Assembly for reflector		
Sensor checker (Note 3)	CHX-SC2	It is useful for beam alignmer receiver position is given by i				

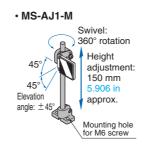
Notes: 1) The plug-in connector type sensor does not allow use of some sensor mounting brackets because of the protrusion of the connector.

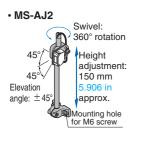
- 2) Refer to the Sensor general catalog 2003-2004 for details of the universal sensor mounting stand.
- 3) Refer to the Sensor general catalog 2003-2004 for details of the sensor checker CHX-SC2.
- 4) Set the distance between the sensor and the reflective tape to 0.1 m 0.328 ft (CX-482□: 0.4 m 1.312 ft) or more.

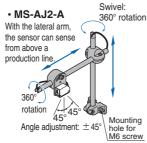
Universal sensor mounting stand













Reflector mounting bracket

• MS-RF21-1

· MS-RF22





Two M3 (length 12 mm 0.472 in) screws with washers are attached.

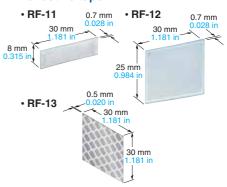
Two M3 (length 8 mm 0.315 in) screws with washers are attached.

• MS-RF23



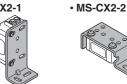
Two M4 (length 10 mm 0.394 in) screws with washers are attached.

Reflective tape



Sensor mounting bracket

• MS-CX2-1





Two M3 (length 12 mm 0.472 in) screws with washers are attached.

Two M3 (length 12 mm 0.472 in) screws with washers are attached.

• MS-CX2-4

• MS-CX2-5





Two M3 (length 14 mm 0.551 in) screws with washers are attached.

Two M3 (length 12 mm 0.472 in) screws with washers are attached.

· MS-CX-3



Two M3 (length 12 mm 0.472 in) screws with washers are attached.

Sensor checker

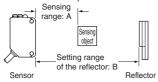




SPECIFICATIONS

		_	Thru-	beam		Retrore	eflective		DW 4 11			
		Туре		Long sensing range	With polarizing filters	Long sensing range	For transparen	t object sensing	Diffuse reflective Narro		Narrow-view	
	No.	NPN output	CX-411	CX-412	CX-491	CX-493	CX-481	CX-482	CX-424	CX-421	CX-422	CX-423
Item	Model No.	PNP output	CX-411-P	CX-412-P	CX-491-P	CX-493-P	CX-481-P	CX-482-P	CX-424-P	CX-421-P	CX-422-P	CX-423-P
Sens	sing range		10 m 32.808 ft	15 m 49.213 ft	3 m 9.843 ft (Note 1)	5 m 16.404 ft (Note 1)	50 to 500 mm 1.969 to 19.685 in (Note 1)		100 mm 3.937 in (Note 2)	300 mm 11.811 in (Note 2)	800 mm 31.496 in (Note 2)	70 to 200 mm 2.756 to 7.874 in (Note 2)
Sens	sing object		or more of	or more opaque				Opaque, translucent or or transparent object #05 transparent object #05 #0120 in coper wite				
Hyst	eresis			-			_		15 9	% or less of o	peration dist	ance
Repea	tability (perpen	dicular to sensing axis)			0.5 mm 0.0	20 in or less			1 m	m 0.039 in or	less	0.5 mm 0.020 in or less
Supp	ply voltage					12 to 24 V	DC \pm 10 %	Ripple P-P 1	0 % or less			
Curr	ent consun	nption	Emitter: 20 mA or less Receiver: 20 mA or less	Emitter: 25 mA or less Receiver: 20 mA or less		20 mA or les	S	25 mA or less	2	25 mA or less	3	20 mA or less
Outp	out		<npn output="" type=""> NPN open-collector transistor Maximum sink current: 100 mA Applied voltage: 30 V DC or less (between output and 0 V) Residual voltage: 1 V or less (at 100 mA sink current) 0.4 V or less (at 16 mA sink current) O.4 V or less (at 16 mA source current) PNP output type> Maximum source current: 100 mA Applied voltage: 30 V DC or less (between output and + Residual voltage: 1 V or less (at 100 mA source current) 0.4 V or less (at 16 mA source current) </npn>					ce current)				
	Output ope	eration				Switc	hable either L	ight-ON or D	ark-ON			
	Short-circu	uit protection					Incor	porated				
Res	ponse time						1 ms	or less				
Оре	ration indic	ator		Orange	LED (lights ι	p when the o	output is ON)	(incorporated	on the recei	ver for thru-b	eam type)	
Stab	ility indicat	or	Green LED	(lights up und	der stable ligh	t received co	ndition or stat	ole dark condi	ition)(incorpo	rated on the r	eceiver for th	ru-beam type)
Pow	er indicator	•	Green LED (lights is ON) (incorporate	up when the power ed on the emitter)								
Sens	sitivity adju	ster			Continuousl	y variable ac	ljuster (incorp	orated on the	receiver for t	hru-beam typ	e)	
	matic inter ention func		Two units of sensors can be mounted close together with interference prevention filters. (Sensing range: 5 m 16.404 ft)			Incorpo	orated (Two u	nits of senso	rs can be mo	unted close t	ogether.)	
	Protection						IP67	(IEC)				
a)	Ambient te	mperature	- 25 to	+ 55 °C − 1	3 to + 131 °	(No dew co	ndensation o	r icing allowe	ed), Storage:	-30 to +7	70 °C − 22 to	+ 158 °F
ntal resistance	Ambient hu	umidity				35 to 8	35 % RH, Sto	rage: 35 to 8	5 % RH			
esis	Ambient ill	uminance		Sunlight:10	,000 ℓx at th	ne light-receiv	ing face, Inc	andescent lig	ht: 3,000 ℓx	at the light-re	eceiving face	
ntalı	EMC						EN 60	947-5-2				
nme	Voltage wit	thstandability		1,00	0 V AC for or	e min. betwe	en all supply	terminals co	nnected toge	ther and enc	losure	
Environme	Insulation	resistance		20 MΩ, or m	ore, with 250	V DC megge	er between al	I supply term	inals connec	ted together	and enclosur	e
	Vibration re	esistance	10 to	500 Hz frequ	uency, 1.5 mi	m 0.059 in do	ouble amplitue	de (10 G max	c.) in X, Y and	d Z directions	for two hour	s each
	Shock resi	stance	500 m/s² acceleration (50 G approx.) in X, Y and Z directions for three times each									
Emit	ting eleme	nt (modulated)	Red LED	Infrared LED	Red	LED			Infrared LED			Red LED
Mate	erial		Enclosure: I	PBT (polybuty	/lene terephtl	nalate), Lens:	acrylic (CX-4	I8□: polycarb	onate), Front	cover: acrylic	c (CX-48 ⊡: p	olycarbonate)
Cabl						*	n type emitte		•	-		<u> </u>
	le extension	n	Extension			`	le with 0.3 m					d receiver)
Weig				-		50 g approx.	(Emitter of th	ru-beam type	e: 45 g approx	x.)		·
	essories						flector): 1 pc.	21.	-	•		_
550			I		l .	/	, r		I			

Notes: 1) The sensing range and the sensing object of the retroreflective type sensor are specified for the RF-230 reflector. The sensing range represents the actual sensing range of the sensor. The sensing ranges itemized in 'A' of the table below may vary depending on the shape of sensing object. Be sure to check the operation with the actual sensing object.



	CX-491□	CX-493□	CX-481□	CX-482□
А	3 m 9.843 ft		50 to 500 mm 1.969 to 19.685 in	
	0.1 to 3 m 0.328 to 9.843 ft		100 to 500 mm 3.937 to 19.685 in	

²⁾ The sensing range of the diffuse reflective type sensor is specified for white non-glossy paper (200 \times 200 mm 7.874 \times 7.874 in) as the object. 3) If slit masks (optional) are fitted, an object of ϕ 0.5 mm ϕ 0.020 in (using round slit mask) can be detected.

SPECIFICATIONS

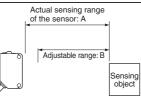
	Туре	Creek and	Adjustable ra	inge reflective						
	S NPN output	Small spot CX-441	CX-443	CX-444	CX-442					
Ite	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	CX-441-P	CX-443-P	CX-444-P	CX-442-P					
Adj	ustable range (Note 1)	20 to 50 mm 0.	787 to 1.969 in	20 to 100 mm 0.787 to 3.937 in	40 to 300 mm 1.575 to 11.811 in					
Sens	sing range (with white non-glossy paper)	2 to 50 mm 0.0	079 to 1.969 in	15 to 100 mm 0.591 to 3.937 in	20 to 300 mm 0.787 to 11.811 in					
Hys	steresis		2 % or less of operation distance		5 % or less of operation distance					
Rep	peatability	Along sensing axis: 1 mm 0.03	9 in or less, Perpendicular to ser	nsing axis: 0.2 mm 0.008 in or les	s (with white non-glossy paper)					
Sup	oply voltage		12 to 24 V DC \pm 10 %	Ripple P-P 10 % or less						
Cui	rrent consumption		25 mA	or less						
Out	tput	Residual voltage: 1 V or le	00 mA or less (between output and 0 V) ess (at 100 mA sink current) r less (at 16 mA sink current)	 Residual voltage: 1 V or le 	100 mA or less (between output and + V) ss (at 100 mA source current) less (at 16 mA source current)					
	Output operation		Switchable either Detect	ion-ON or Detection-OFF						
	Short-circuit protection		Incorp	porated						
Res	sponse time		1 ms or less							
Ор	eration indicator	Orange LED (lights up when the output is ON)								
Sta	bility indicator	Green LED (lights up under stable operating condition) (Note 2)								
Dis	tance adjuster	5-turn mechanical adjuster								
Ser	nsing mode	BGS / FGS functions Switchable with wiring of sensing mode selection input								
Autor	matic interference prevention function (Note 3)	Incorporated								
	Protection	IP67 (IEC)								
e	Ambient temperature	- 25 to +55 °C −13 to +131 °F (No dew condensation or icing allowed), Storage: -30 to +70 °C −22 to +158 °F								
Environmental resistance	Ambient humidity	35 to 85 % RH, Storage: 35 to 85 % RH								
resi	Ambient illuminance	Sunlight:10,000 ℓ	x at the light-receiving face, Inca	andescent light: 3,000 ℓx at the I	ight-receiving face					
ental	EMC		EN 60	947-5-2						
onm(Voltage withstandability	1,000 V AC	for one min. between all supply	terminals connected together an	d enclosure					
invir	Insulation resistance	20 MΩ, or more, wi	th 250 V DC megger between al	I supply terminals connected tog	ether and enclosure					
ш	Vibration resistance	10 to 500 Hz freq	uency, 3 mm 0.118 in double an	nplitude in X, Y and Z directions for	or two hours each					
	Shock resistance	500 m/s	² acceleration (50 G approx.) in	X, Y and Z directions for three times	nes each					
Em	itting element		Red LED (modulated)						
Spo	ot diameter									
Ma	terial	Enclosure: PBT (Po	lybutylene terephthalate), Front	cover: Polycarbonate, Indicator c	over: Polycarbonate					
Cal	ble		0.2 mm ² 4-core cabtyre	cable, 2 m 6.562 ft long						
Cal	ble extension	Extens	on up to total 100 m 328.084 ft	is possible with 0.3 mm ² , or more	e, cable.					
We	ight		55 g a	approx.						

Notes: 1) The adjustable range stands for the maximum sensing range which can be set with the distance adjuster. The sensor can detect an object 2 mm 0.079 in [CX-444(-P): 15 mm 0.591 in, CX-442(-P): 20 mm 0.787 in], or more, away.

2) Refer to 'Stability indicator' (p.24) of 'PRECAUTIONS FOR PROPER USE' for the details of

- operation indicator.

 3) Note that detection may be unstable depending on the mounting conditions or the sensing object. In the state that this product is mounted, be sure to check the operation with the actual sensing object.



CX-441 /443	CX-444□	CX-442□
2 to 50 mm 0.079 to 1.969 in		20 to 300 mm 0.787 to 11.811 in
20 to 50 mm 0.787 to 1.969 in		40 to 300 mm 1.575 to 11.811 in

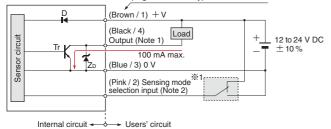


I/O CIRCUIT AND WIRING DIAGRAMS

NPN output type

I/O circuit diagram

Color code / Connector pin No. of the plug-in connector type



Notes: 1) The emitter of the thru-beam type sensor does not incorporate the output.

Sensing mode selection input is incorporated only for the CX-44
 adjustable range reflective type. When using the CX-44
 , be sure to wire the sensing mode selection input (pink / 2).

%1

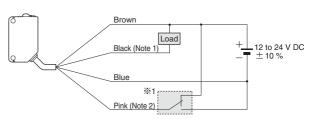
ullet Sensing mode selection input BGS function: Connect to 0 V FGS function: Connect to \pm V

Symbols ... D : Reverse supply polarity protection diode

Z_D: Surge absorption zener diode

Tr : NPN output transistor

Wiring diagram



Notes: 1) The emitter of the thru-beam type sensor does not incorporate the black wire.

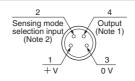
2) The pink wire is incorporated only for the CX-44□ adjustable range reflective type. When using the CX-44□, be sure to wire the pink wire.

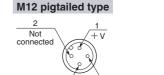
※1

 \bullet Sensing mode selection input BGS function: Connect to 0 V FGS function: Connect to $\,+\,\mathrm{V}$

Connector pin position

M8 plug-in connector type





Output (Note 1)

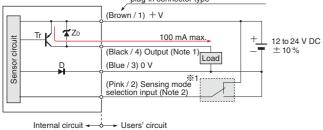
Notes: 1) The emitter of the thru-beam type sensor does not incorporate the output.

2) Sensing mode selection input is incorporated only for the CX-44□ adjustable range reflective type. When using the CX-44□, be sure to wire the sensing mode selection input (pink / 2).

PNP output type

I/O circuit diagram

Color code / Connector pin No. of the plug-in connector type



Notes: 1) The emitter of the thru-beam type sensor does not incorporate the output.

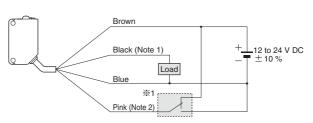
2) Sensing mode selection input is incorporated only for the CX-44□-P adjustable range reflective type. When using the CX-44□-P, be sure to wire the sensing mode selection input (pink / 2).

%1

 \bullet Sensing mode selection input BGS function: Connect to 0 V FGS function: Connect to \pm V

Symbols ... D : Reverse supply polarity protection diode Zb: Surge absorption zener diode Tr : PNP output transistor

Wiring diagram



Notes: 1) The emitter of the thru-beam type sensor does not incorporate the black wire.

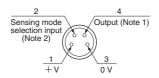
2) The pink wire is incorporated only for the CX-44—P adjustable range reflective type. When using the CX-44—P, be sure to wire the pink wire.

%1

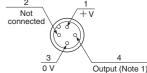
 $\, \cdot \,$ Sensing mode selection input BGS function: Connect to 0 V FGS function: Connect to $\, + \,$ V

Connector pin position

M8 plug-in connector type

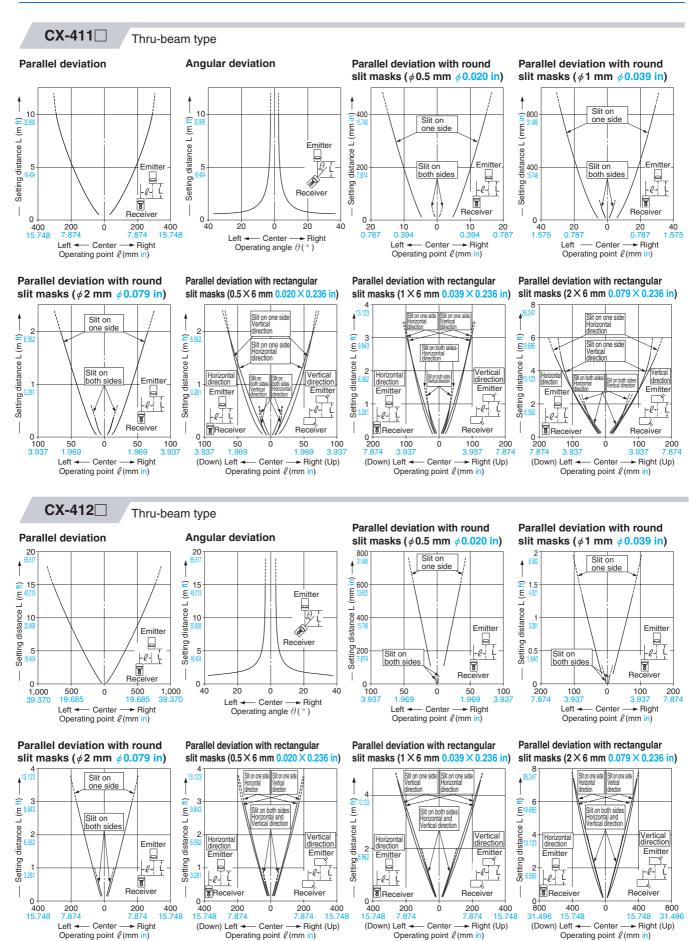


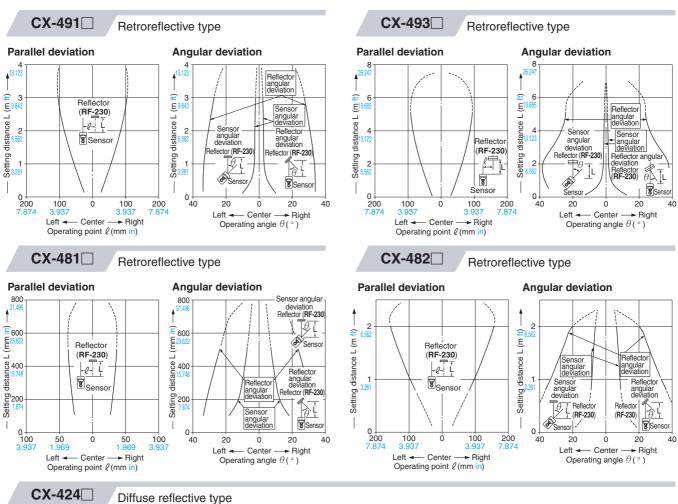
M12 pigtailed type $\frac{2}{\text{Not}} \frac{1}{\sqrt{+V}}$



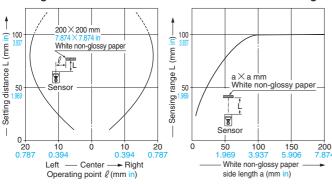
Notes: 1) The emitter of the thru-beam type sensor does not incorporate the output.

2) Sensing mode selection input is incorporated only for the CX-44—P, adjustable range reflective type. When using the CX-44—P, be sure to wire the sensing mode selection input (pink / 2).









Correlation between sensing object size and sensing range

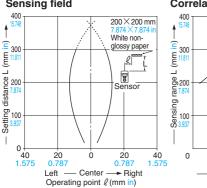
As the sensing object size becomes smaller than the standard size (white non-glossy paper 200×200 mm 7.874×7.874 in), the sensing range shortens, as shown in the left graph.

For plotting the left graph, the sensitivity has been set such that a 200×200 mm 7.874×7.874 in white non-glossy paper is just detectable at a distance of 100 mm 3.937 in.

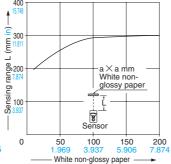
CX-421□

Diffuse reflective type

Sensing field



Correlation between sensing object size and sensing range



side length a (mm in)

As the sensing object size becomes smaller than the standard size (white non-glossy paper 200×200 mm 7.874×7.874 in), the sensing range shortens, as shown in the left graph.

For plotting the left graph, the sensitivity has been set such that a 200 × 200 mm 7.874×7.874 in white non-glossy paper is just detectable at a distance of 300 mm 11.811 in.

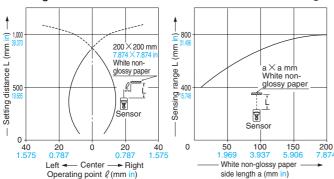


CX-422

Diffuse reflective type

Sensing field

Correlation between sensing object size and sensing range



As the sensing object size becomes smaller than the standard size (white non-glossy paper $200\times200\,$ mm $7.874\times7.874\,$ in), the sensing range shortens, as shown in the left graph.

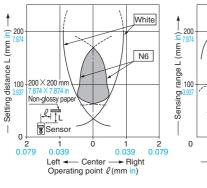
For plotting the left graph, the sensitivity has been set such that a 200×200 mm 7.874×7.874 in white non-glossy paper is just detectable at a distance of 800 mm 31.496 in.

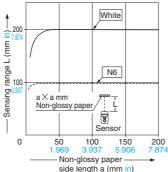
CX-423

Diffuse reflective type

Sensing field

Correlation between sensing object size and sensing range

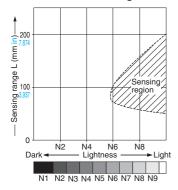




As the sensing object size becomes smaller than the standard size (white non-glossy paper 200×200 mm 7.874×7.874 in), the sensing range shortens, as shown in the left graph.

For plotting the left graph, the sensitivity has been set such that a 200×200 mm 7.874×7.874 in white non-glossy paper is just detectable at a distance of 200 mm 7.874 in.

Correlation between lightness and sensing range

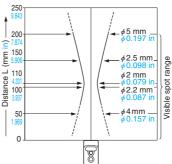


The sensing region is represented by oblique lines in the left figure.

However, the sensitivity should be set with an enough margin because of slight variation in products.

Lightness shown on the left may differ slightly from the actual object condition.

Emitted beam

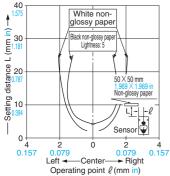


CX-441

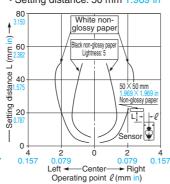
Adjustable range reflective type

Sensing fields

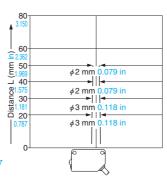
• Setting distance: 25 mm 0.984 in



• Setting distance: 50 mm 1.969 in

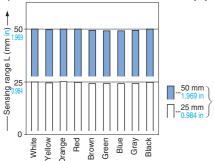


Emitted beam



Correlation between color

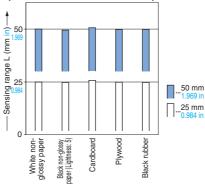
(50 × 50 mm 1.969 × 1.969 in construction paper) and sensing range



bars indicate the These These bars indicate the sensing range with the respective colors when the distance adjuster is set to a sensing range of 50 mm 1.989 in and 25 mm 0.984 in long, respectively, with white color. The sensing range also varies depending on material.

Correlation between material

 $(50 \times 50 \text{ mm } 1.969 \times 1.969 \text{ in})$ and sensing range



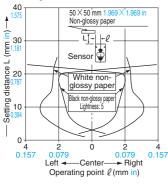
These bars indicate the sensing range with the respective objects when the distance adjuster is set to a sensing range of 50 mm 1,969 in and 25 mm 0,984 in long, respectively, with white non-glossy paper.

CX-443□

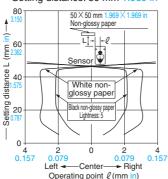
Adjustable range reflective type

Sensing fields

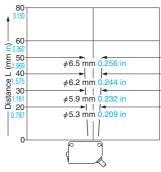
• Setting distance: 25 mm 0.984 in



• Setting distance: 50 mm 1.969 in

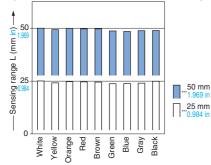


Emitted beam



Correlation between color

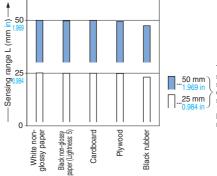
(50 × 50 mm 1.969 × 1.969 in construction paper) and sensing range



These bars indicate the sensing range with the respective colors when the distance adjuster is set to a sensing range of 50 mm 1.969 in and 25 mm 0.984 in long, respectively, with white color. The sensing range also varies depending on material.

Correlation between material

 $(50 \times 50 \text{ mm } 1.969 \times 1.969 \text{ in})$ and sensing range



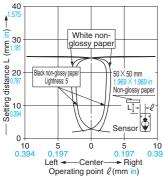
These bars indicate the sensing range with the respective objects when the distance adjuster is set to a sensing range of 50 mm 1.969 in and 25 mm 0.984 in long, respectively, with white non-glossy paper.

CX-444□

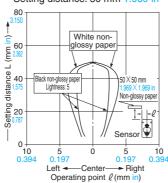
Adjustable range reflective type

Sensing fields

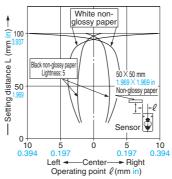
• Setting distance: 25 mm 0.984 in



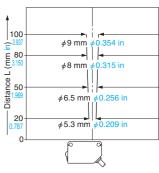
• Setting distance: 50 mm 1.969 in



• Setting distance: 100 mm 3.937 in

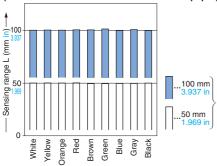


Emitted beam



Correlation between color

(50 \times 50 mm 1.969 \times 1.969 in construction paper) and sensing range

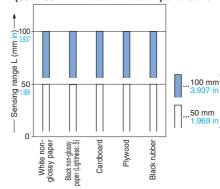


These bars indicate the sensing range with the respective colors when the distance adjuster is set to a sensing range of 100 mm 3.937 in, 50 mm 1.989 in long, respectively, with white color.

long, respectively, with white color.
The sensing range also varies depending on material.

Correlation between material

 $(50 \times 50 \text{ mm } 1.969 \times 1.969 \text{ in})$ and sensing range



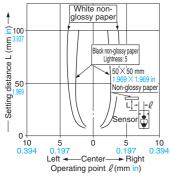
These bars indicate the sensing range with the respective objects when the distance adjuster is set to a sensing range of 100 mm 3.937 in, 50 mm 1.969 in long, respectively, with white non-glossy paper.

CX-442□

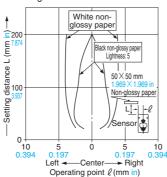
Adjustable range reflective type

Sensing fields

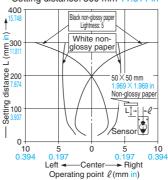
Setting distance: 100 mm 3.937 in



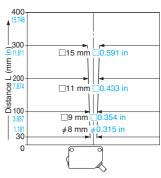
• Setting distance: 200 mm 7.874 in



• Setting distance: 300 mm 11.811 in

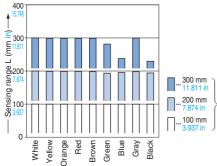


Emitted beam



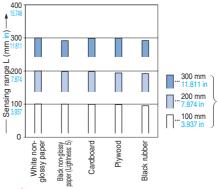
Correlation between color

(50 × 50 mm 1.969 × 1.969 in construction paper) and sensing range



These bars indicate the sensing range with the respective colors when the distance adjuster is set to a sensing range of 300 mm 1.811 in, 200 mm 7.874 in and 100 mm 3.937 in long, respectively, with white color. The sensing range also varies depending on material.

Correlation between material (50 × 50 mm 1.969 × 1.969 in) and sensing range



These bars indicate the sensing range with the respective objects when the distance adjuster is set to a sensing range of 300 mm 11.811 in, 200 mm 7.874 in and 100 mm 3.937 in long, respectively, with white nonglossy paper.



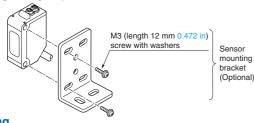
All models



This product is not a safety sensor. Its use is not intended or designed to protect life and prevent body injury or property damage from dangerous parts of machinery. It is a normal object detection sensor.

Mounting

• The tightening torque should be 0.5 N·m or less.



- Wiring
- Make sure that the power supply is off while wiring.
- · Take care that wrong wiring will damage the sensor.
- · Verify that the supply voltage variation is within the rating.
- If power is supplied from a commercial switching regulator, ensure that the frame ground (F.G.) terminal of the power supply is connected to an actual ground.
- In case noise generating equipment (switching regulator, inverter motor, etc.) is used in the vicinity of this product, connect the frame ground (F.G.) terminal of the equipment to an actual ground.

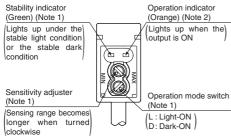
- Do not run the wires together with high-voltage lines or power lines or put them in the same raceway.
 This can cause malfunction due to induction.
- Extension up to total 100 m 328.084 ft (thru-beam type: both emitter and receiver) is possible with 0.3 mm², or more, cable. However, in order to reduce noise, make the wiring as short as possible.
- Make sure that stress by forcible bend or pulling is not applied directly to the sensor cable joint.

Others

- Do not use during the initial transient time (50 ms) after the power supply is switched on.
- Take care that the sensor is not directly exposed to fluorescent light from a rapid-starter lamp or a high frequency lighting device, as it may affect the sensing performance.
- · This sensor is suitable for indoor use only.
- Do not use this sensor in places having excessive vapor, dust, etc., or where it may come in direct contact with water or corrosive gas.
- Take care that the sensor does not come in direct contact with water, oil, grease or organic solvents, such as, thinner, etc.
- This sensor cannot be used in an environment containing inflammable or explosive gases.
- · Never disassemble or modify the sensor.

CX-41 | /42 | CX-49 | /48 |

Functional description



- Notes: 1) Not incorporated on the thru-beam type sensor emitter.
 - It is the power indicator (Green LED)(lights up when the power is ON) for the thru-beam type sensor emitter.

Operation mode switch

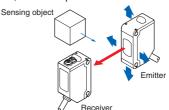
Operation mode switch	Description	
	Light-ON mode is obtained when the operation mode switch (located on the receiver for the thru-beam type) is turned fully clockwise (L side).	
	Dark-ON mode is obtained when the operation mode switch (located on the receiver for the thru-beam type) is turned fully counterclockwise (D side)	

Beam alignment

Thru-beam type sensor

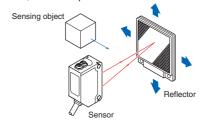
- 1) Set the operation mode switch to the Light-ON mode position (L side).
- ② Placing the emitter and the receiver face to face along a straight line, move the emitter in the up, down, left and right directions, in order to determine the range of the light received condition with the help of the operation indicator (orange). Then, set the emitter at the center of this range.

- ③ Similarly, adjust for up, down, left and right angular movement of the emitter.
- 4 Further, perform the angular adjustment for the receiver also.
- (§) Check that the stability indicator (green) lights up.
- ⑥ Choose the operation mode, Light-ON or Dark-ON, as per your requirement, with the operation mode switch.



Retroreflective type sensor

- 1) Set the operation mode switch to the Light-ON mode position (L side).
- ② Placing the sensor and the reflector face to face along a straight line, move the reflector in the up, down, left and right directions, in order to determine the range of the light received condition with the help of the operation indicator (orange). Then, set the reflector at the center of this range.
- ③ Similarly, adjust for up, down, left and right angular movement of the reflector.
- (4) Further, perform the angular adjustment for the sensor also.
- (5) Check that the stability indicator (green) lights up.
- ⑥ Choose the operation mode, Light-ON or Dark-ON, as per your requirement, with the operation mode switch.



CX-41 /42 CX-49 /48

Sensitivity adjustment

Step	Sensitivity adjuster	Description	
1)	MAX	Turn the sensitivity adjuster fully counter- clockwise to the minimum sensitivity position, MIN.	
2	MAX	In the light received condition, turn the sensitivity adjuster slowly clockwise and confirm the point (A) where the sensor enters the 'Light' state operation.	
3	MIN MAX	In the dark condition, turn the sensitivity adjuster further clockwise until the sensor enters the 'Light' state operation and then bring it back to confirm point ® where the sensor just returns to the 'Dark' state operation. If the sensor does not enter the 'Light' state operation even when the sensitivity adjuster is turned fully clockwise, the position is point ®.	
4	Optimum position	The position at the middle of point (A) and (B) is the optimum sensing position.	

Note: Use the 'minus' adjusting screwdriver (please arrange separately) to turn the adjuster slowly. Turning with excessive strength will cause damage to the adjuster.

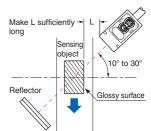
	Light received condition	Dark condition	
Thru-beam type	Emitter Receiver	Emitter Receiver Sensing object	
Retroreflective type	Sensor Reflector	Sensor Reflector Sensing object	
Diffuse reflective type	Sensor Sensing object	Sensor	

Relation between output and indicators

In ca	se of Ligh	nt-ON	Sensing	In case of Dark-ON		
Stability indicator	Operation indicator	Output	condition	Output	Operation indicator	Stability indicator
•		011	Stable light receiving	0.55		•
		ON	ON Unstable light receiving OFF			
	•	OFF	Unstable dark receiving	ON	•	
•			Stable dark receiving			•

Retroreflective type sensor (except CX-491□)

- · Please take care of the following points when detecting materials having a gloss.
- 1) Make L, shown in the diagram, sufficiently long.
- 2 Install at an angle of 10 to 30 degrees to the sensing object.



Retroreflective type sensor with polarizing filters (CX-491□)

• If a shiny object is covered or wrapped with a transparent film, such as those described below, the retroreflective type sensor with polarizing filters may not be able to detect it. In that case, follow the steps given below.

Example of sensing objects

- · Can wrapped by clear film
- · Aluminum sheet covered by plastic film
- · Gold or silver color (specular) label or wrapping paper

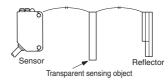
Steps

- Tilt the sensor with respect to the sensing object while fitting.
- · Reduce the sensitivity.
- Increase the distance between the sensor and the sensing object.

Retroreflective type sensor for transparent object sensing (CX-48□)

• Optimum sensing is possible when the position of the transparent sensing object is set at the center of the sensor and the reflector. If the sensing position is set near the sensor or the reflector, the sensing may be unstable.

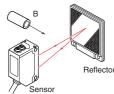
In this case, set the sensing position at the center of the sensor and the reflector.



- · When the sensor detects an uneven plastic receptacle or glass bottle, the received-light amount may differ with the sensing position or direction. Adjust the sensitivity after confirming the stable sensing condition by turning the sensing object, etc.
- · When sensing pipe-shaped transparent sensing object, set it in a standing, not lying, position as shown in Figure A. The sensor may fail to detect a lying object as shown in Figure B.



<Correct>



<Incorrect>

●, ●: lights up ●: lights off

CX-41□

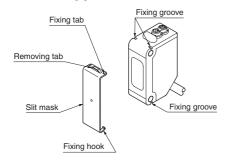
Slit mask (Optional)

With the slit mask (OS-CX
), the sensor can detect a small object.

However, the sensing range is reduced when the slit mask is mounted.

How to mount

- 1) Insert the fixing hook into the fixing groove.
- ② Then, pressing the slit mask against the main unit, insert the fixing tab into the fixing groove.



How to remove

- 1) Insert a screwdriver into the removing tab.
- 2 Pull forward while lifting the removing tab.

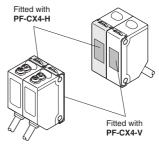
Interference prevention filter (Optional) (Exclusively for CX-411□)

- By mounting interference prevention filters (PF-CX4
), two sets of CX-411

 can be mounted close together.

 However, the sensing range is reduced when the interference prevention filter is mounted.
- The filters can be mounted by the same method as for the slit masks
- The two sets of sensors should be fitted with different types of interference prevention filters.

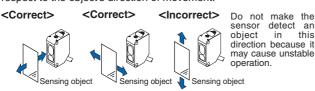
Interference prevention does not work if the filters are mounted for emitters only, receivers only or if the same model No. of interference prevention filters are mounted on both sets of sensors.



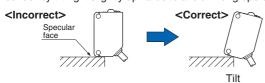
CX-44□

Mounting

• Care must be taken regarding the sensor mounting direction with respect to the object's direction of movement.



- When detecting a specular object (aluminum or copper foil, etc.) or an object having a glossy surface or coating, please take care that there are cases when the object may not be detected due to a change in angle, wrinkles on the object surface, etc.
- When a specular body is present below the sensor, use the sensor by tilting it slightly upwards to avoid wrong operation.



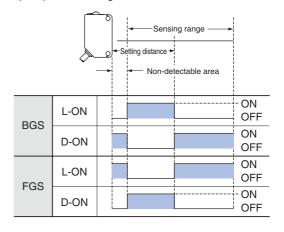
- If a specular body is present in the background, wrong operation may be caused due to a small change in the angle of the background body. In that case, install the sensor at an inclination and confirm the operation with the actual sensing object.
- Take care that there is a non-detectable area right in front of the sensor.

Operation mode switch

Operation mode switch	Description	
LODE	Detection-ON mode is obtained when the operation mode switch is turned fully clockwise (L side).	
LOD	Detection-OFF mode is obtained when the operation mode switch is turned fully counterclockwise (D side).	

Note: Use the 'minus' screwdriver (please arrange separately) to turn the adjuster slowly. Turning with excessive strength will cause damage to the adjuster.

 Depending on whether you select the BGS or FGS function, the output operation changes as follows.

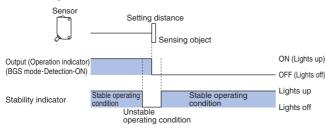


CX-44□

Stability indicator

 Since the CX-44 uses a 2-segment photodiode as its receiving element, and sensing is done based on the difference in the incident beam angle of the reflected beam from the sensing object, the output and the operation indicator (orange) operate according to the object distance.

Furthermore, the stability indicator (green) shows the margin of the setting distance.

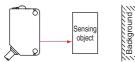


BGS / FGS functions

 This sensor incorporates BGS / FGS functions. Select either BGS or FGS function depending on the positions of the background and sensing object.

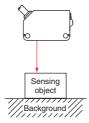
BGS function

 This function is used when the sensing object is apart from the background.



FGS function

 This function is used when the sensing object contacts the background or the sensing object is glossy, etc.



Distance adjustment

• When this product is used, be sure to carry out the distance adjustment.



- Since the distance adjuster of this sensor is a 5-turn adjuster, when the point (a) and (b) is adjusted as explained in the table right, there may be more than 1 turn between the point (a) and (b). Therefore, make sure to remember the turns of both points to find the optimum position.
- Be sure to wire the sensing mode selection input (Pink / 2) before distance adjustment. If the wiring is done after the distance adjustment, the sensing area is changed.
- Turn the distance adjuster gradually and lightly with a 'minus' screwdriver (please arrange separately). In order to protect itself, the distance adjuster idles if turned fully.

If the adjuster is idled when distance adjustment is done, carry out the adjustment again.

BGS function

Step	Description	Distance adjuster
1	Turn the distance adjuster fully counterclockwise to the minimum sensing range position. (CX-441□/443□/444□: 20 mm 0.787 in approx., CX-442□: 40 mm 1.575 in approx.)	N F
2	Place an object at the required distance from the sensor, turn the distance adjuster gradually clockwise, and find out point (A) where the sensor changes to the detecting condition.	N O F
3	Remove the object, turn the adjuster clockwise further until the sensor goes into the detecting state again. Once it has entered, turn the distance adjuster backward until the sensor returns to the non-detecting condition. This position is designated as point (a). When the sensor does not go into the detecting condition even if the adjuster is turned fully clockwise, the position where the adjuster was fully turned is regarded as the point (b). There may be more than 1 turn between point (a) and (b), since this sensor incorporates a 5-turn adjuster.	N D B
4	The optimum position to stably detect objects is the center point between (a) and (B).	A Optimum position

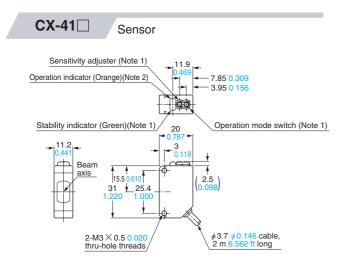
FGS function

Step	Description	Distance adjuster				
1	Turn the distance adjuster fully clockwise to the maximum sensing range position. (CX-441 443 : 50 mm 1.969 in approx., CX-444 : 100 mm 3.937 in approx., CX-442 : 300 mm 11.811 in approx.)	N F Turn fully				
2	In the state where the sensor detects the background, turn the distance adjuster gradually counterclockwise, and find out point (A) where the sensor changes to the non-detecting condition.	N F				
3	Place an object at the required distance from the sensor, turn the adjuster counterclockwise further until the sensor goes into the non-detecting condition again. Once entered, turn the distance adjuster backward until the sensor returns to the detecting condition. This position is designated as point (a). When the sensor does not go into the non-detecting condition even if the adjuster is turned fully counterclockwise, the position where the adjuster was fully turned is regarded as the point (a). There may be more than 1 turn between point (a) and (b), since this sensor incorporates a 5-turn adjuster.					
4	The optimum position to stably detect objects is the center point between (A) and (B).	Optimum(A) position				

Others

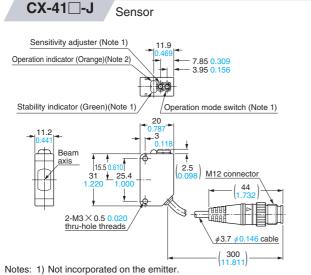
 Its distance adjuster is mechanically operated. Do not drop; avoid other shocks.



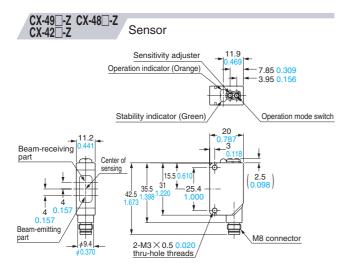


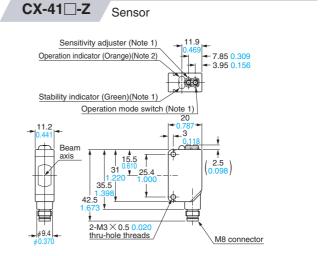
Notes: 1) Not incorporated on the emitter.

2) It is the power indicator (green) on the emitter.



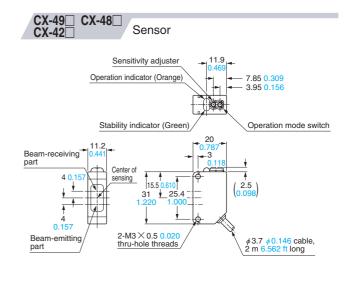
2) It is the power indicator (green) on the emitter.

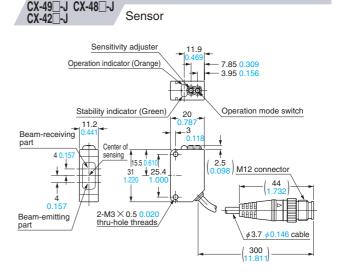


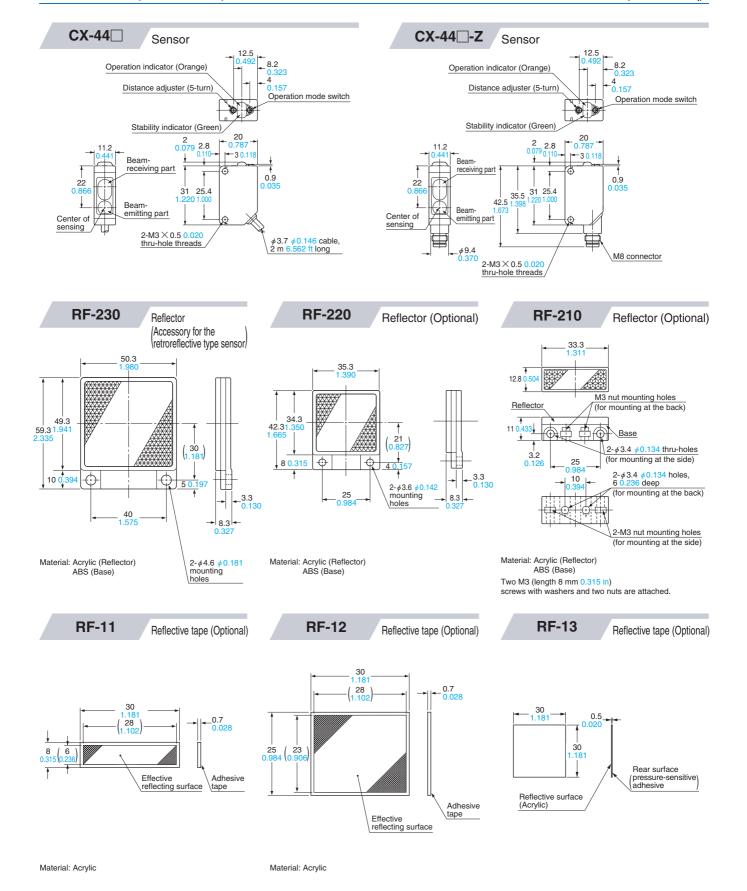


Notes: 1) Not incorporated on the emitter.

2) It is the power indicator (green) on the emitter.



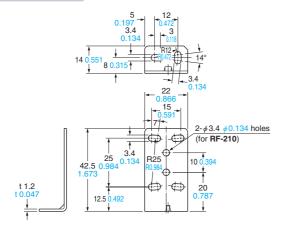




SUNX

MS-CX2-1

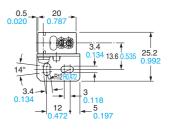
Sensor mounting bracket (Optional)

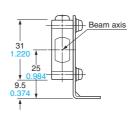


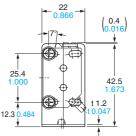
Material: Stainless steel (SUS304)
Two M3 (length 12 mm 0.472 in) screws with washers are attached.

Assembly dimensions

Mounting drawing with the receiver of **CX-41**□

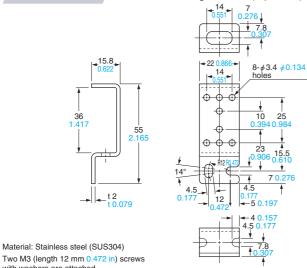






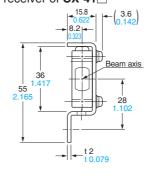
MS-CX2-2

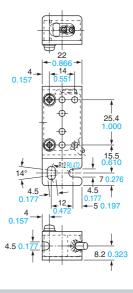
Sensor mounting bracket (Optional)



Assembly dimensions

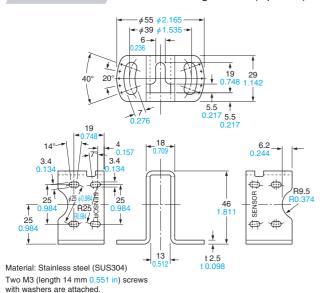
Mounting drawing with the receiver of **CX-41**□

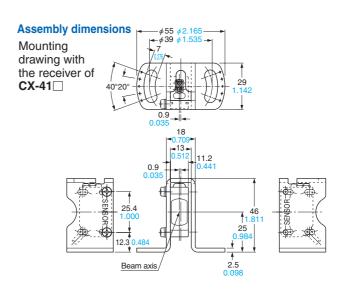




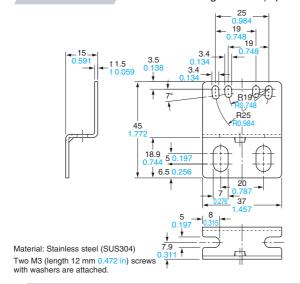
MS-CX2-4

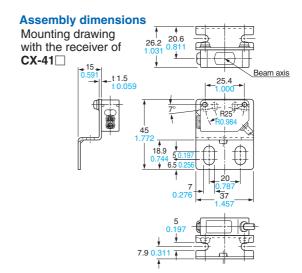
Sensor mounting bracket (Optional)



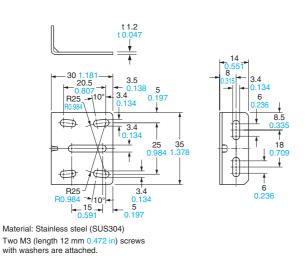


MS-CX2-5 Sensor mounting bracket (Optional)





MS-CX-3 Sensor mounting bracket (Optional)



Assembly dimensions

Mounting drawing with the receiver of CX-41

25.2

0.992

13.6

0.335

0.138

4.8

0.189

1.181

1.220

0.441

0.236

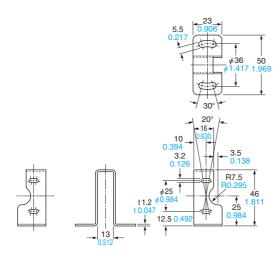
0.335

0.709

1.378

1.378

MS-RF21-1 Reflector mounting bracket for RF-210 (Optional)

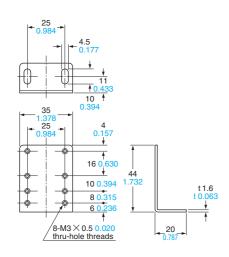


Material: Stainless steel (SUS304) Two M3 (length 12 mm 0.472 in) screws with washers are attached.

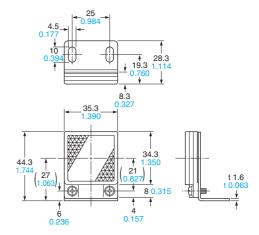
Assembly dimensions 5.5 0.217 0.306 0.41.417 1.969

MS-RF22

Reflector mounting bracket for RF-220 (Optional)



Assembly dimensions

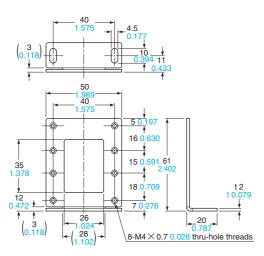


Material: Cold rolled carbon steel (SPCC) (Uni-chrome plated)

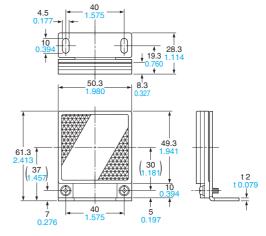
Two M3 (length 8 mm 0.315 in) screws with washers are attached.

MS-RF23

Reflector mounting bracket for RF-230 (Optional)



Assembly dimensions

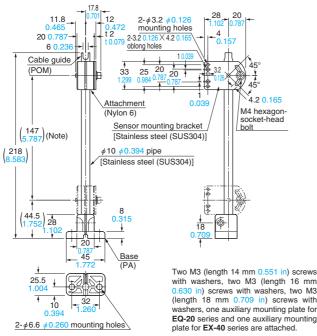


Material: Cold rolled carbon steel (SPCC) (Uni-chrome plated)

Two M4 (length 10 mm 0.394 in) screws with washers are attached.

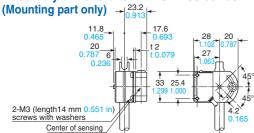
MS-AJ1 Unit

Universal sensor mounting stand (Optional)



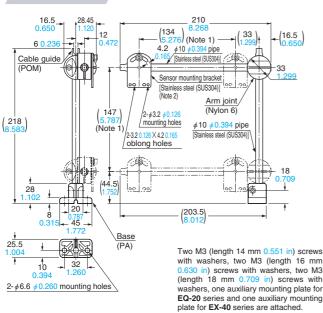
Note: The dimensions in the brackets indicate the adjustable range of the movable part.

Assembly dimensions with CX-400 series



MS-AJ1-A Universal se

Universal sensor mounting stand (Optional)

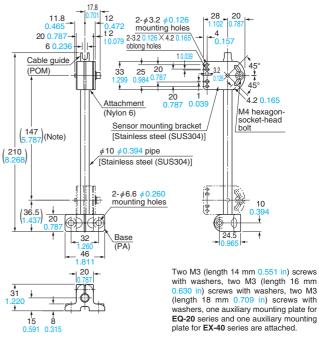


Notes: 1) The dimensions in the brackets indicate the adjustable range of the movable part.

 Refer to MS-AJ1/AJ2 for the assembly dimensions with the sensor mounting bracket, sensor or reflector.

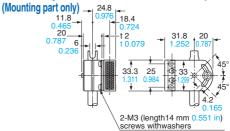
MS-AJ2

Universal sensor mounting stand (Optional)



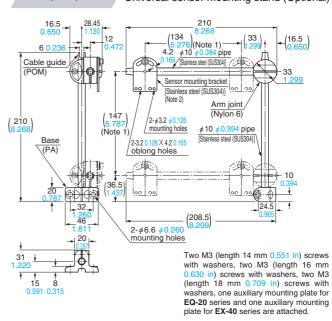
Note: The dimensions in the brackets indicate the adjustable range of the movable part.

Assembly dimensions with RF-210 (Reflector)



MS-AJ2-A

Universal sensor mounting stand (Optional)



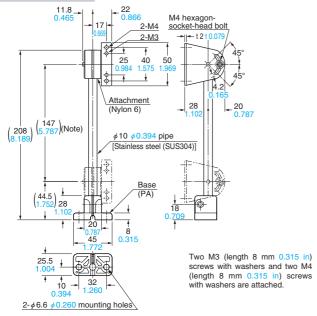
Notes: 1) The dimensions in the brackets indicate the adjustable range of the movable part.

 Refer to MS-AJ1/AJ2 for the assembly dimensions with the sensor mounting bracket, sensor or reflector.



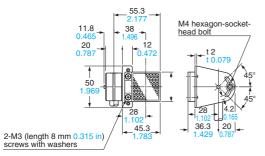
MS-AJ1-M

Universal sensor mounting stand (Optional)



Note: The dimensions in the brackets indicate the adjustable range of the

Assembly dimensions with RF-220 (Reflector) (Mounting part only)



Protecting the environment is guiding business

Promoting a totally lead-free working environment

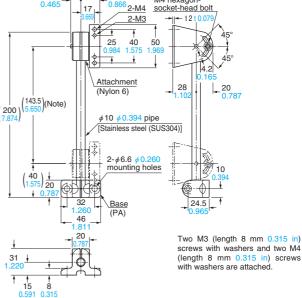
We are now working to eliminate the use of lead in all our in-house manufacturing processes such as in reflow ovens, hand soldering and parts and substrates procurement.

MS-AJ2-M

20 31

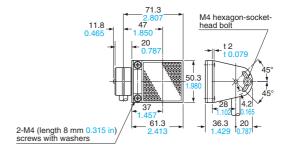
M4 hexagon-socket-head bolt

Universal sensor mounting stand (Optional)



Note: The dimensions in the brackets indicate the adjustable range of the

Assembly dimensions with RF-230 (Reflector) (Mounting part only)



Using simple packaging

Simple, environmentally friendly packaging material reduces waste.



ISO 14001 environmental management system certification acquired

Our Nagoya Head Office and Factory acquired ISO 14001 certification in September 1999. Now and into the future, we will continuously improve environmental management systems based on our Environment Policy, which focuses on the promotion of environmentally friendly business activities and product development.

All information is subject to change without prior notice.



http://www.sunx.co.jp/

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